



Job Descriptions

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Position Title:

Swiss/Turn Machinist Level 2

Position Summary:

The Swiss/Turn Machinist reports to the Swiss/Turn Supervisor and is responsible for the setup and operation of Swiss machines as assigned.

Position Duties: Include, but are not limited to,

- Setup of tooling as required by the project work order and setup sheet.
- Maintain shop documents as required.
- Program; swap programs in control, load programs into control.
- Tie-in and train Shop Technicians.
- The operation of the machine per programs and work order instructions.
- In process inspection of parts in conjunction with a part checklist to ensure the quality of parts produced.
- Deburring of parts in process where required for continuous machine operation and to promote efficient use of machine run time.
- Promote continuous process improvement through daily involvement in shop activities and by communicating effectively with all staff members, vendors, and customers.
- Maintain cleanliness of machines, tools, and work area to promote safe and efficient operation.

Required Skills:

- Perform all duties under the highest ethical standards.
- Possess good communication and organizational skills
- Maintain a good understanding of screw machining and specific machine operation.
- Must be able to read, understand, and follow all shop procedures and instructions.
- High aptitude for part complexity.
- Knowledge of running production
- Must understand and be able to use shop inspection tools.
- Possess strong knowledge of basic shop math.
- Familiarity with reading codes in program and identifying potential problem areas.
- Write and edit G-code programs.
- Possess a strong understanding and be able to use all inspection devices.
- Maintain a strong understanding and acceptance of the company Quality Management System and relating procedures.
- Ability to do setup and production on lathes

Desired but not necessary:

- GD&T knowledge
- Experience setting up Swiss Citizen lathes
- Mastercam programming experience



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Experience:

High level of Swiss lathe or lathe experience. 5-10 years in a manufacturing environment.

Education/Certifications:

High school diploma or equivalent within 2 years of hire date.
Other education as required to perform the skills listed above.